

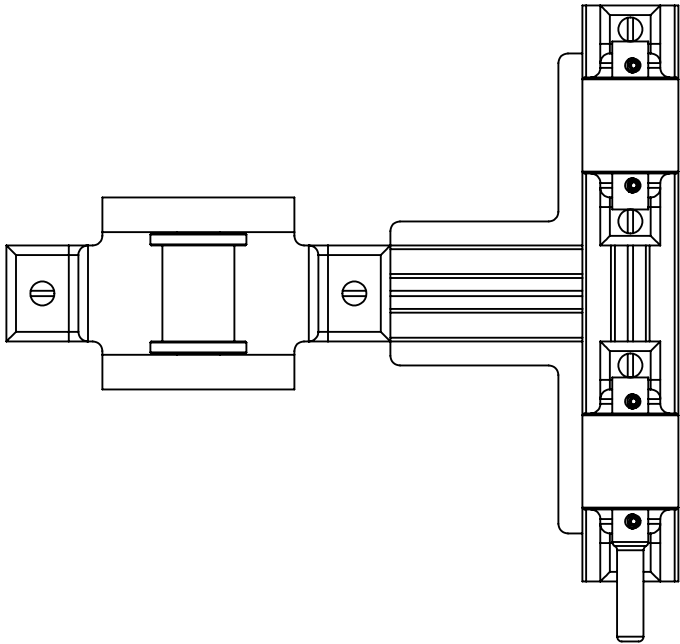
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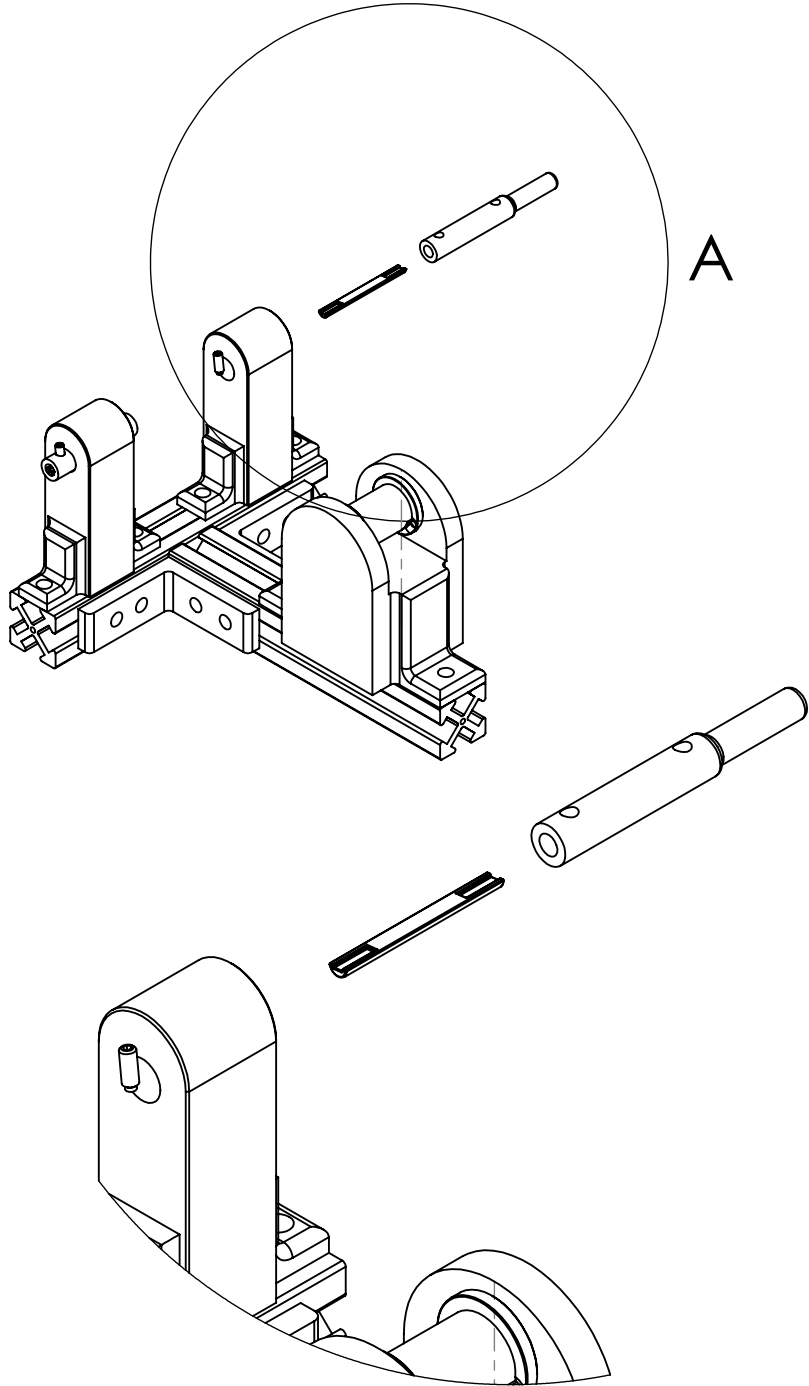
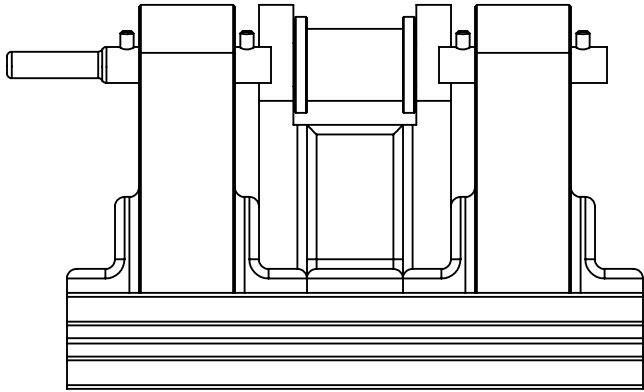
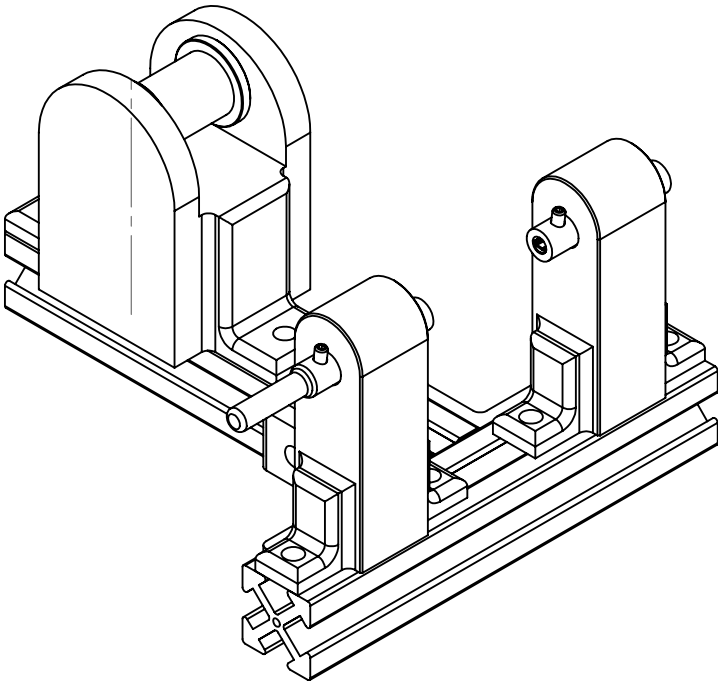
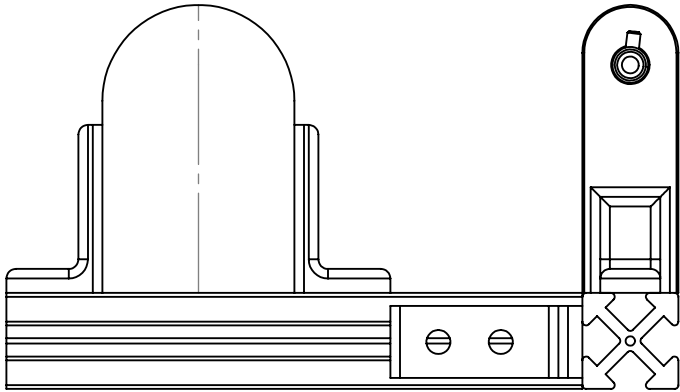
2

1

B



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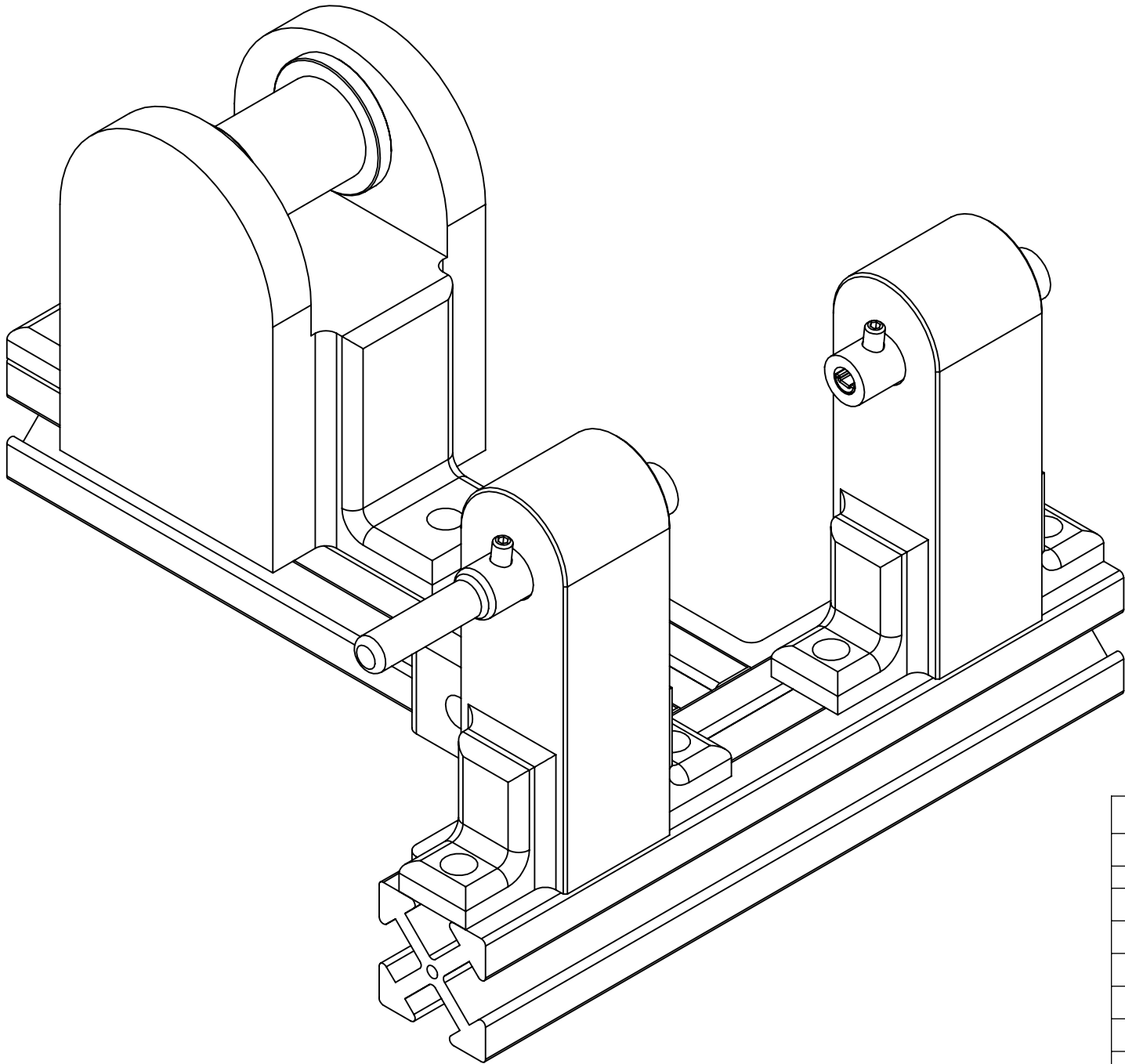
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		ANGULAR: MACH ± BEND ±	MFG APPR.				
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		TOLERANCING PER:				B	MfgAssem
		MATERIAL					
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APPLICATION							

3

2

1

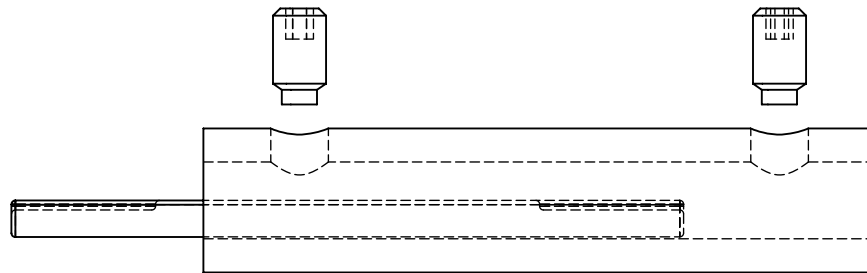
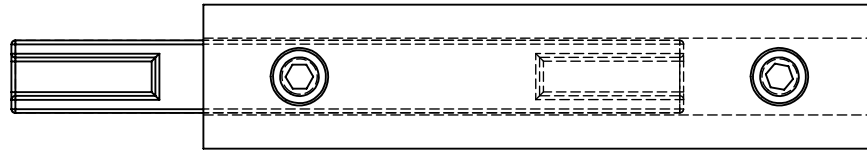


ITEM NO.	PART NUMBER	PRICE	manual explode/QTY.	COST (\$)
1	T_Slot Rail	\$1.96/in	1	23.52
2	T_Slot Rail	\$1.96/in	1	23.52
3	T_Slot Bracket	\$0.89/item	2	1.78
4	Tower_Spool	\$0.05/mL	1	>0.20
5	Spool	\$0.05/mL	1	>0.20
6	Tower_Mandrel	\$0.05/mL	2	>0.20
7	Clamp	\$0.12/g	1	>5.00
8	Clamp	\$0.12/g	1	>5.00
9	Clamp Jaw	\$0.12/g	2	>5.00
10	Set Screw or Similar	n/a	4	n/a

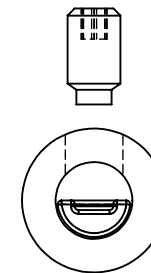
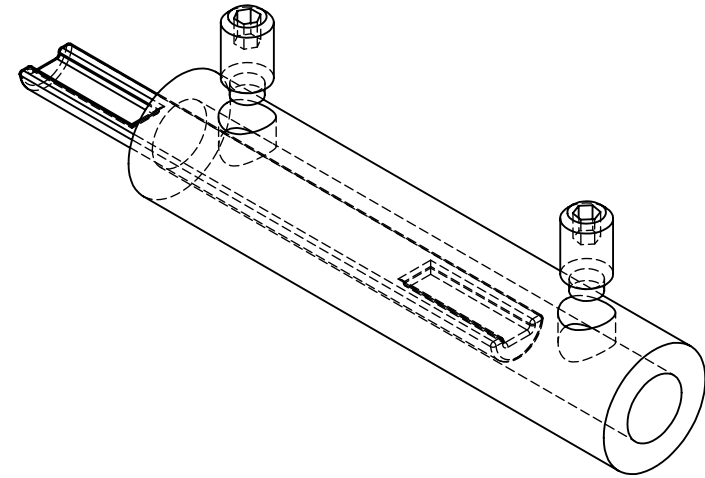
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		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				
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NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

B



1

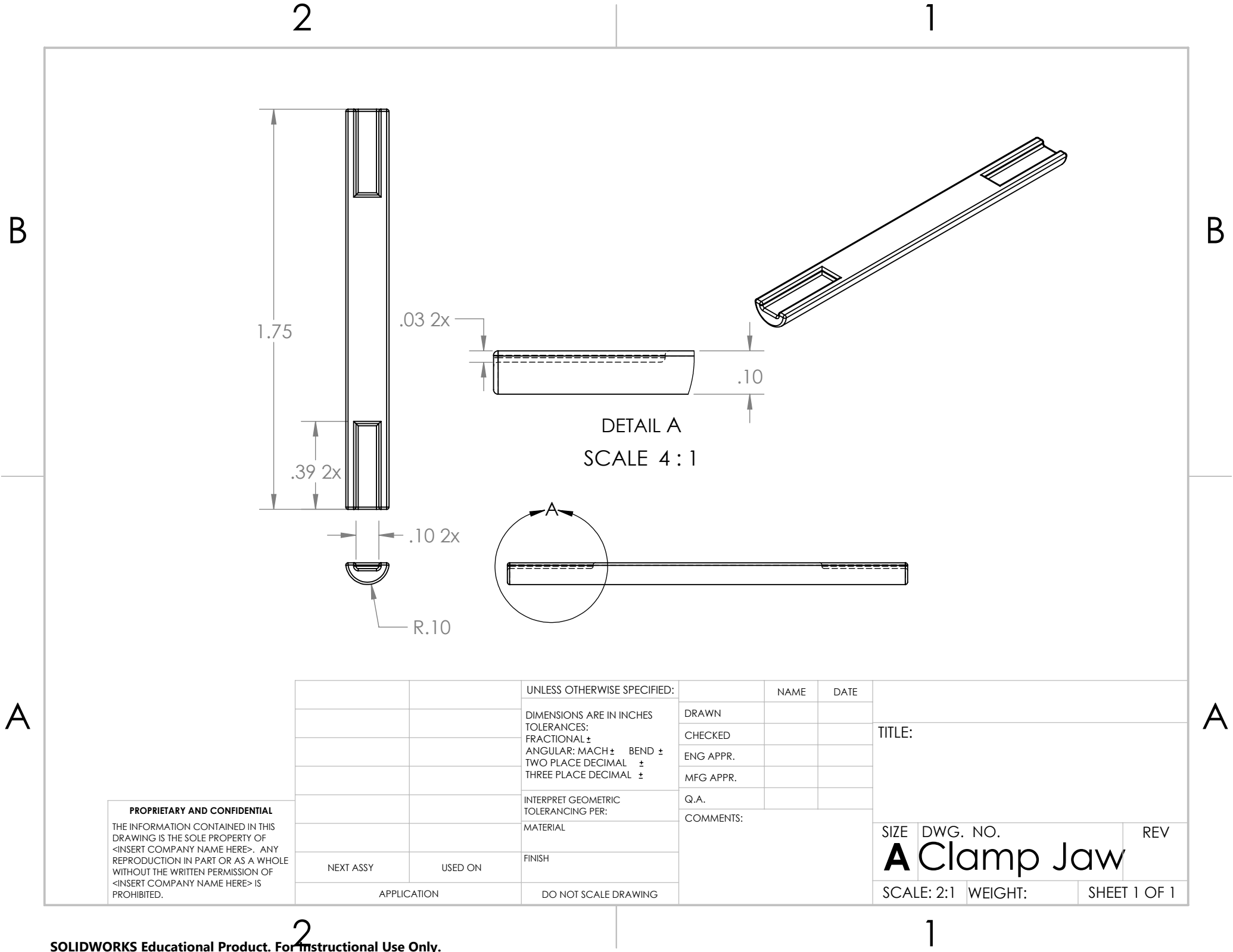


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		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL				Clamp Assemb		
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NEXT ASSY	USED ON					SCALE: 1:1	WEIGHT:	SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING						

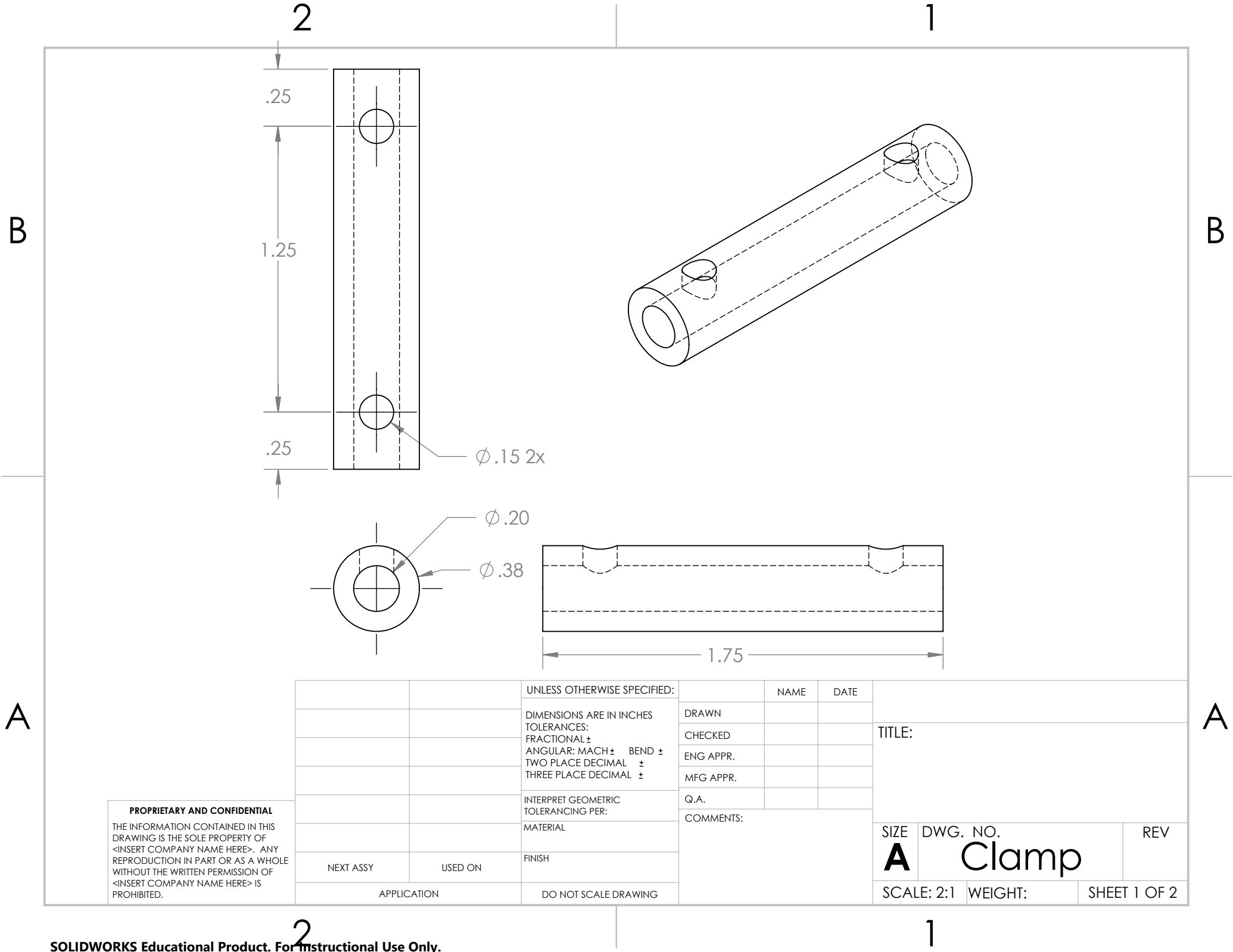


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		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
NEXT ASSY	USED ON	FINISH				<b>A Clamp Jaw</b>		
APPLICATION		DO NOT SCALE DRAWING						
						SCALE: 2:1	WEIGHT:	SHEET 1 OF 1



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		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE:			SIZE	DWG. NO.	REV
			<b>A</b>	Clamp	
			SCALE: 2:1	WEIGHT:	SHEET 1 OF 2

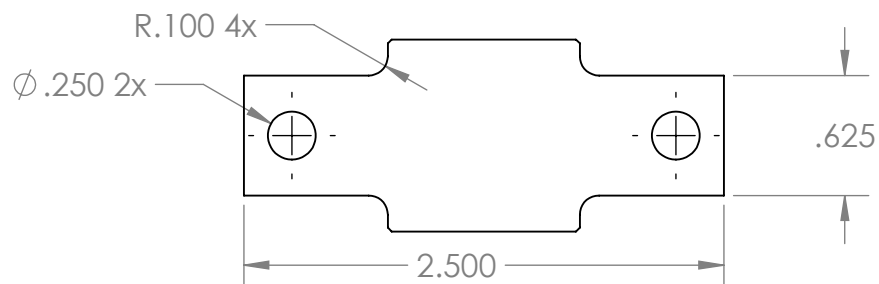
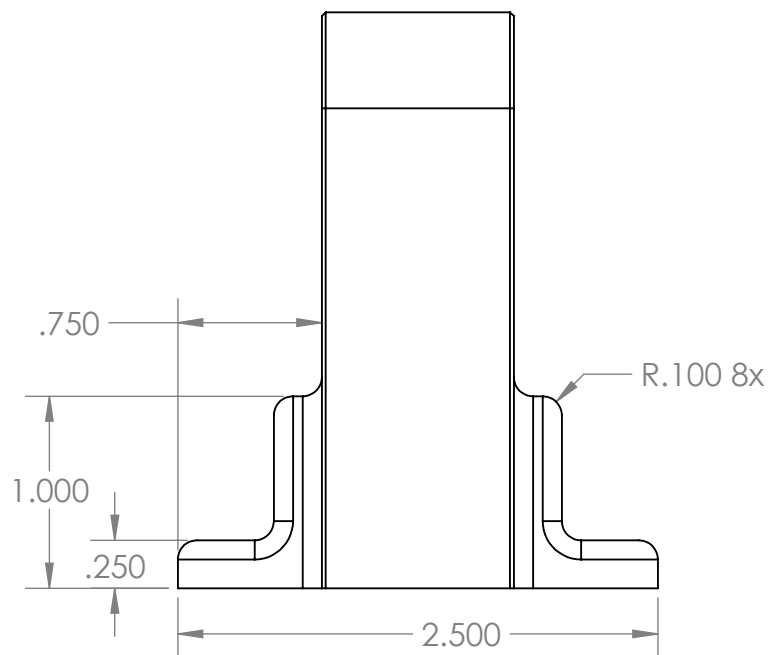
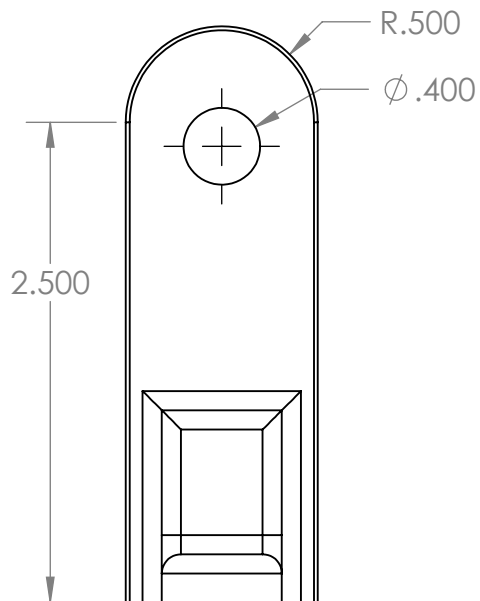
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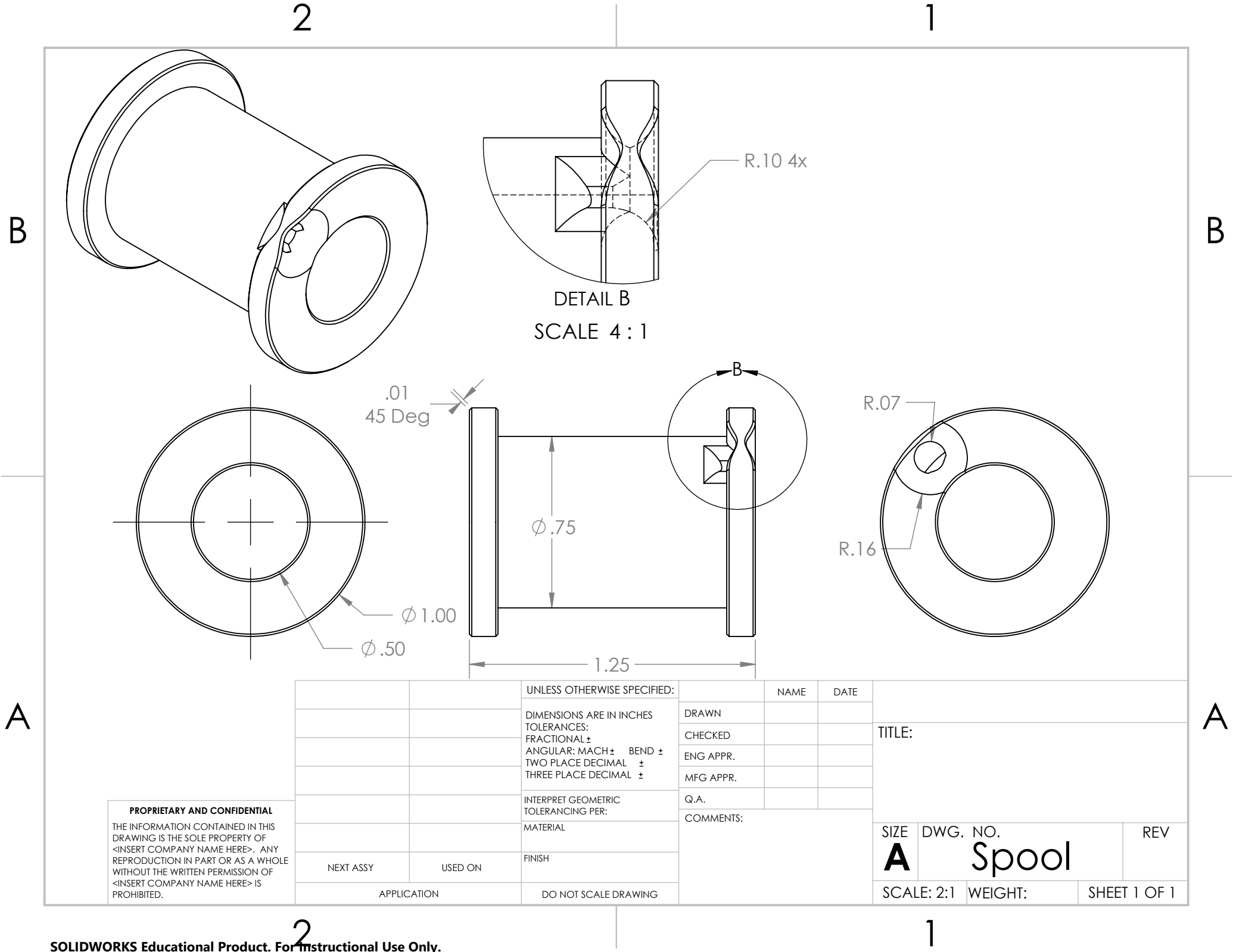
SIZE <b>A</b>	DWG. NO. <b>Driven Clamp</b>	REV
SCALE: 2:1	WEIGHT:	SHEET 2 OF 4

1



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		TWO PLACE DECIMAL    ±						
		THREE PLACE DECIMAL    ±						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE    DWG. NO.    REV <b>A</b> Tower		
		MATERIAL	COMMENTS:					
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:2	WEIGHT:	SHEET 1 OF 1



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B

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		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE:			SIZE	DWG. NO.	REV
			A	Spool	
SCALE: 2:1		WEIGHT:	SHEET 1 OF 1		